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D4820-1
Job Sheet 183652



Part No: D4820-1

Job Qty: 10 ea

Part Name: Fpc Clip Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/23/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 13-04-15 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs		10/5/18	0.00	0.23	Waterjet 1		SC 18/09/26
120	QC	10 pcs		10/5/18	0.00	0.00	QC8		DAS 38
130	Small Fab	10 pcs		10/5/18	0.00	0.10	Small Fab-7		58 9-89
140	QC	10 pcs		10/5/18	0.00	0.00	QC5		9-89 FEB 07 2019
180	Packaging	10 pcs		10/5/18	0.00	0.00	Packaging3	DAS	9-89 FEB 02-11
190	QC21-SA	10 Ea		10/5/18	0.00	0.00	QC21	21 9-89	2 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.2000 sf (.02 ea)	100-Waterjet	5106178

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S16GA	0	276	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clip Base	0.129Inches + 0.005 - 0.001	0.134 0.128	0.133	Diameter
2	Clip Base	0.750Inches ± 0.030	0.780 0.720	0.736	
3	Clip Base	2.000Inches ± 0.030	2.030 1.970	1.99	
4	Clip Base	0.750Inches ± 0.030	0.780 0.720	0.748	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
1410 INDUSTRIAL AVE MISSISSAUGUA, ON K6A 1K7 CANADA TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaero.com Container No: S113725 Part: D4820 - 1 Job No: 183652 Serial No/Batch: S113725 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 09/28/18																					

